

CUSTOMIZED SOLUTION

We combine different technologies to achieve the most efficient and economical way to remove/reduce arsenic level to potable water drinking standards.

NETWORK READY

We provide an Ethernet port in our PLC so you can connect and pull all the information you need.

LOW CHEMICAL CONSUMPTION

Due to the fact that getting chemicals has been an issue for some customers we use technologies that require less chemicals.

CONTAINERIZED OPTION:

System is build inside the standard ISO 40 feet container proving a robust and reliable housing for the delicate equipment inside and expediting the deployment and commissioning of the system substantially.

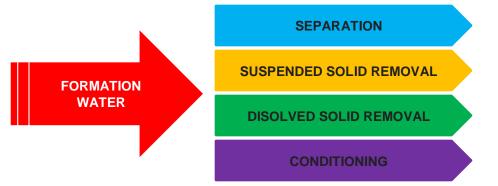
APPLICATION SHEET FORMATION WATER

Oil and grease in formation water includes free oil, dispersed oil (small oil droplets), and emulsified oil. Oil and grease discharge, along with produced water, involves compliance with stringent regulations. Oil and grease removal methods depend on the end usage of treated water and composition of oil in the produced water.

The formation water treatment for reuse and recycle includes underground injection to stimulate additional oil production, use for irrigation, livestock or wildlife watering and habitat, and various industrial uses (e.g., dust control, vehicle washing, power plant makeup water, and fire control).

SOLUTION:

In general the most effective steps to achieve reusable water levels from formation water are:



OPERATING PARAMETERS:

Since every water source has different composition, we strongly recommend to perform a complete water analysis to properly size the removal solution that meet the customer's criteria. These are the basic parameters to know in order to properly size the solution

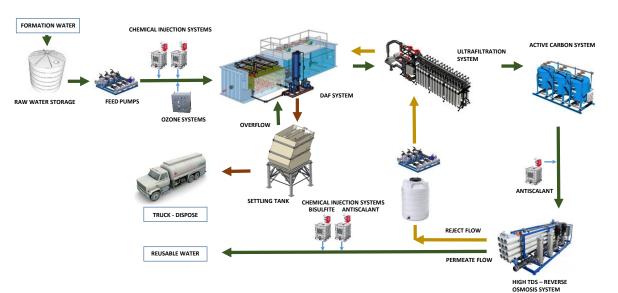
- Total dissolved solids (TDS)
- Oil and grease content
- Hardness (Ca and Mg)
- Manganese (Mn)
- BOD
- Turbidity
- Heavy metals content (Pb), (Cd), Cr, (Sb) and (Mo)
- Incoming Power
- Incoming feed flow and source
- Effluent characteristics government regulatory requirements



OUR SOLUTION



Complete flowchart for formation water reuse below showing the ADVANCEES systems. This flowchart vary based on raw water quality and customer's requirement. Many options and combinations are possible, the best solution needs to accommodate the minimum life cycle cost such as low operating cost, low maintenance, easy to operate and monitor



PICTURE #1 FORMATION WATER TREATMENT PLANT DURING ERECTION PEMEX - MEXICO 2015 – 150,000 BPD REUSE WATER: IRRIGATION



TECHNICAL SUPPORT

Commissioning, Start-up, operators training, maintenance training, retrofits and modernization are available.

ZERO DOWNTIME

We supply all the basic two years critical spare parts with our units. Also we use very well know and proved components in all of our systems.

TURNKEY SOLUTIONS

We can provide the basic RO systems plus all pretreatment and Post treatment such as:

- Chemical injection systems
- Multimedia systems.
- Calcite contact tanks
- Ozono generators
- UV desinfection
- H2S removal

For more information on any of our products or services please visit us on the Web at: www.advancees.com



Technical Data:

| Component | Brand | Model |
|----------------------------|-------------|----------------|
| Feed pumps | Ampco | AZC |
| | Goulds | HSS - ESV |
| | Grundfos | CRN |
| MMF | Fluidra | MSS |
| | Waterco | HPW |
| Injection pumps | Prominent | |
| | Pulsafeeder | |
| UF modules | Qua | Qua-sep |
| | Polycera | Titan |
| RO membranes | Lg H2Onano | SWR |
| | Lewabrane | SWRO |
| HMI (touch screen) | C-more | EA9 – 7" |
| Back wash pumps | Goulds | HSS – ESV |
| | Grundfos | CRN |
| High pressure piping | Zenon | Super duplex |
| Low pressure piping | Gf | Sch 80 – Gray |
| High pressure switch | Prosense | MPS – 150 PSI |
| Low pressure switch | Prosense | MPS – 1500 PSI |
| Variable frequency drive | Powtran | P19000 |
| Filters media | Turbidez | Zeolite |
| Cartridge filter 5 micros | Hmd | 7-40 |
| Inlet Valve actuator | Valworx | 45554 |
| Conductivity meter | Hm-digital | PS-150 |
| Flow meter digital product | Gf-signet | 2536 |
| Flow meter digital reject | Gf-signet | 2536 |
| Adsorbent arsenic media | Lanxees | FO-36 |

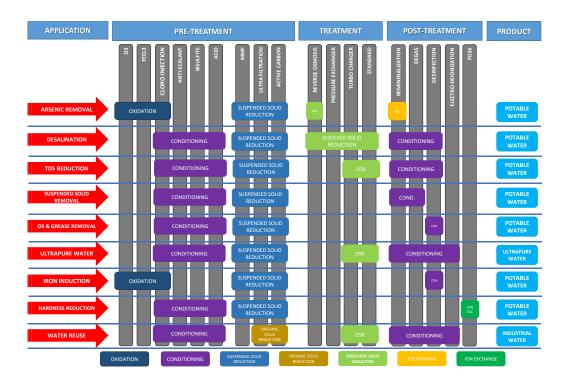
CUSTOMIZATION

We customize any of our system to your needs, please send us your inquiry for a quick proposal. sales@advancees.com

For more information on any of our products or services please visit us on the Web at: www.advancees.com



Other Applications Offered:



You can find more detailed information of the different applications at www.advancees.com/applications

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Formation Water